

## ROYAL EDGE 4-INCH TWO WAY MOISTURE/PRESSURE RELIEF VENT TECHNICAL DATA SHEET

### PRODUCT DATA

4-INCH VENT TECHNICAL SPECIFICATIONS	
HEIGHT:	9 inches
FLANGE DIAMETER:	12 inches
VENT DIAMETER:	4.25 inches
MATERIAL:	0.50 gauge spun aluminum
COLOR:	Mil finish

#### **DESCRIPTION:**

The RPI Two Way Moisture/Pressure Relief Vent is a spun aluminum vent designed to remove moisture from within the completed RPI EPDM system.

#### **SURFACE PREPARATION:**

Vent and field membrane surfaces must be dry, and free of dust, debris, loose material, and other contaminants.

Clean the vent flange and field membrane with with RPI Membrane Cleaner.

#### **APPLICATION INSTRUCTIONS:**

1. Cut a six (6) inch diameter hole thru the membrane down to the original roof system. Do not cut thru the original vapor/air barrier. Replace or fill the opening with insulation to prevent condensation.
2. Apply a 1/2 inch bead of RPI Water Cut-Off Mastic around the bottom flange of the vent and secure the vent to the deck using the appropriate type and length deck screws.
3. Flash in the vent according to standard RPI flashing details.



#### **RECOMMENDED STORAGE:**

Store in original unopened containers.

#### **PACKAGEING:**

25 4-inch vents per box

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